

# PREPARATION OF WEATHER-STRIP

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## Abstract of JP59124810

**PURPOSE:** To elevate abutting precision and to decrease insufficient sealing by a method wherein initially extruded material is cut according to the peripheral edge length of a window opening part, ends are butt-welded against each other and joined in the form of a closed loop and in corner parts a base part only is cut off, the base part being cut off is molded and connected by injection molding.

**CONSTITUTION:** A weather-strip 1 consists of a base 1a installed to the peripheral flange P0 of a car window and a seal lip 1b in elastic contact with a window panel G. The base 1a and the seal lip 1b are extruded and cut to the dimension corresponding to the peripheral edge length of a window opening and these ends are butted against each other and bonded with bonding agent to form a weather-strip body 1A in the form of a closed loop. Only the base 1a of a corner part having a large curvature is cut off and the seal lip 1b is left as it is. Then a base 1a' injection-molded to the cutoff part is bonded with a seal lip 1b and vertical and horizontal parts adjacent thereto to complete the desired weather-strip 1.

